

376



Dart Aerospace Ltd.
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K6A 1K7
Canada

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RBT102098-6
Job Sheet 181822



1LS
8-10

Part No: RBT102098-6

Job Qty: 6 ea

Part Name: T-Slot Nut



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT102098 Rev.A IPP Rev. A 18.08.03 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Machining-2		
110	Mill Conv	6 pcs	8/13/18	8/13/18	0.00	1.50	Mill Conv 2		
120	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC2 Machining-4		
130	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC8 Machining-4		
140	Packaging	6 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-1		
150	QC21-SA	6 Ea	8/13/18	8/13/18	0.00	0.00	QC21		
Part Op									
Descriptions: 110 - 1-Machine as per DWG. (face) DWG REV: _____ 2-Deburr									

18/8/29
18-08-30
MCL
21
9-89 AUG 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90642A361	Fully Threaded Corrosion-Resistant T-Slot Nut, 5/16"-18 Thread Size	6 Ea (1 ea)	90-Start up Operation	5101819 GA064

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90642A361 PO 040704 due 8-13	6	0	0

AUG 09 2018

Part Specifications

Specifications could not be found.



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Plex 8/9/18 10:39 AM dart.logan.david

Container No: S106592



Part: RBT102098-6

Job No: 181822

Serial No/Batch: S106592

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 08/29/18

1010 2 2 JUA

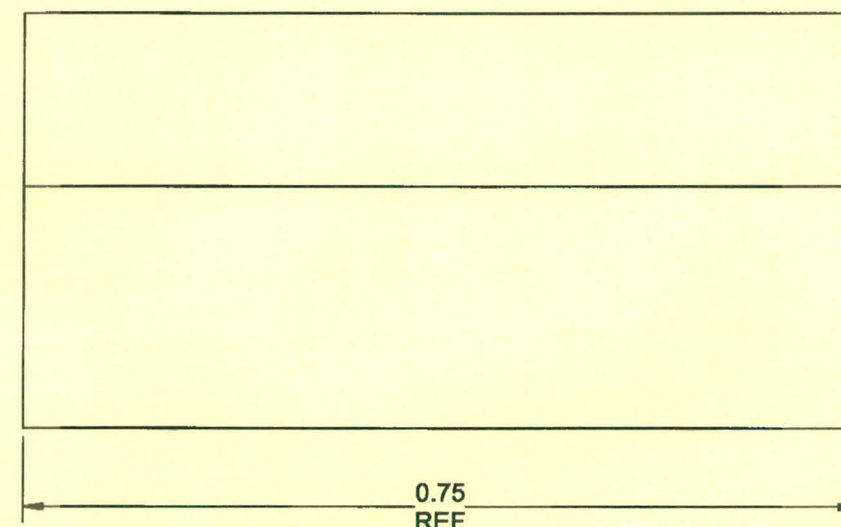
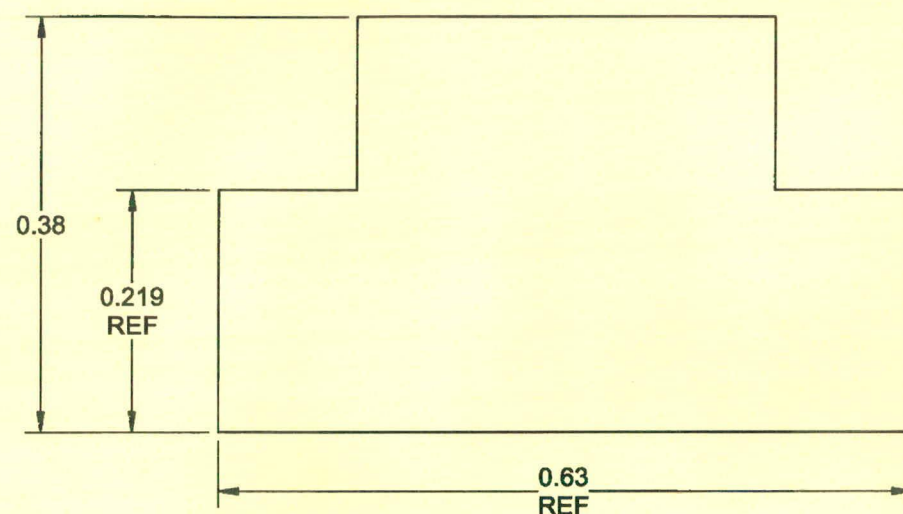
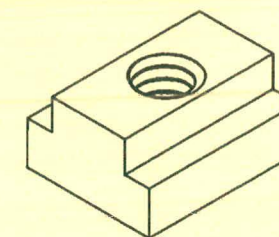
DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation				Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		FAULT CATEGORY Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : ☐					



RBT102098-6 T-SLOT NUT

NOTES:

1) MATERIAL: McMaster#90642A361 OR EQUIVALENT

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBT102098	SHEET 7 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 8/2/2018		RIGGING CYCLIC PITCH STOPS FIXTURE ASSEMBLY	NTS
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